

10/562399

BEST AVAILABLE COPY

## TECHNICAL FIELD.

The invention relates to a robot member comprising a  
journalled joint or wrist and to an industrial robot or other  
manipulator or automation machine provided with a said robot  
10 wrist.

## BACKGROUND ART

US 4,690,012 and DE 3431033 entitled Robot wrist, describes a  
robot wrist for use with an industrial robot. Industrial  
15 robots are used to carry out a very wide range of industrial  
and/or commercial tasks quickly and accurately. In many  
applications, for example welding car bodies or painting  
automobiles, the robot must operate a tool such as an arc  
welding tip, paint sprayer or a gripper etc. within a confined  
20 space. US 4,690,012 describes a robot wrist comprising three  
independently rotatable wrist parts. A first part is attached  
to the arm of a robot and rotates about a first axis, a second  
wrist part is rotatably attached to the first and arranged  
with gear pinions to rotate the second gear part about a  
25 second axis of rotation, and a third wrist part is similarly  
arranged rotatably mounted on the second part and drivable  
about a third axis of rotation.

The entire wrist section is formed so as to enclose a hollow  
30 space inside the wrist sections to allow positioning of other  
apparatus inside the wrists. In particular, the hollow  
interior of the wrist contains a protection hose, or other  
conduit, through which cables, wires, tubes or smaller hoses  
are arranged for supplying electric, compressed air or  
35 hydraulic power to one or more tools operated by the robot,

and/or sending/receiving control signals or sensor data to or

sections and has performed well in service. However, the hose inside the robot wrist containing the cables and other hoses tends to become worn in service due to the repeated flexing of the wrist parts, and such inner hoses require more frequent  
10 periodic maintenance or repair than would otherwise be desirable. Also, inclusion of power lines, control cables and the like inside the wrist sections is limited by the limited hollow space inside the robot wrist.

## 15 SUMMARY OF THE INVENTION

The invention solves one or more of the above problems. The invention provides a hollow robot wrist with a plurality of rotatable parts arranged in series with each other, comprising  
20 at least a first wrist part arranged in use to be mounted to a robot arm or automation machine to enable rotary movement of the first wrist part about a first axis, a second wrist part journaled in the first wrist part, wherein each said wrist part is arranged with one or more gear members to drive a said  
25 rotary movement of any said wrist part relative to said another wrist part, wherein at least one pair of said gear members is arranged with a negative camber angle or negative bevel angle ( $C_n$ ) to the plane of rotation (P) of said gear members.

30

In an advantageous embodiment of the invention the robot wrist comprises a first, a second and a third wrist part.

In another aspect of the invention a robot wrist is provided  
15 with an inner protection hose of an improved construction.

The principal advantage of the invention is a robot wrist with

restricted bending and flexing results in less wear both to the protection hose and the cables, lines or other hoses inside it. This is an advantage which not only reduces wear and damage to cables and power supply wires etc. but also  
10 allows robot designers and operators more freedom in the choice and number of features and functions of the robot. This is because the size of the useable hollow space in the wrist section is significantly increased and thereby the potential functionality that can be accommodated.

15 The primary advantage of this type of robot wrist is that the robot can reach into partially enclosed spaces, such as into a hollow section or a box section of a car body to paint or treat a surface or to weld a joint etc. The improved  
20 functionality of the present invention allows the robot to reach into spaces that are too difficult for robots with prior art wrists to reach. The straight, compact shape and improved function provided by the invention increases the number and range of operations that can be cost-effectively carried out  
25 by industrial robots or manipulators. It means that more of the repetitive industrial tasks, for example machine tending operations such as supplying and/or removing components to a machine or other robot, and picking and/or packing operations such as picking up items and placing them in a container, may  
30 be handled by a robot equipped with a compact hollow robot wrist according to the invention.

The unique design and arrangement of the gear wheels also provides a wrist design that is very compact overall, and  
35 thereby offers a reduced outer diameter compared to other

hollow wrist designs. This means that the robot wrist can

- straight position, with decreased wear on the protection hose and the hoses, cables it contains. The inner protection hose may as well comprise an advantageous material with an extremely small coefficient of friction, to further reduce wear on the cables, hoses inside the protection hose. At the same time the exterior is more compact than prior art designs while maintaining great flexibility and providing an increased dimension for the inner hole or cavity.
- The increased size of the inner hole or cavity is very advantageous because a robot used, for example, in painting applications or any other surface treatment applications, may have around 20 different lines installed inside the protection hose or conduit. Lines such as for supply of different paints, different colours, flushing lines, anti-corrosion fluids, degreasing fluids, solvent lines, air lines, electrical power lines, electrical data connections. Similarly a robot used for welding may have lines for protective gases, flushing materials, fluxes, fluxing atmospheres, a welding wire feed, and so on. The increased space and the symmetrical shape of the space available inside the arm enable a longer service life for the lines, hoses and cables included inside the protection hose, with increased reliability and thereby productive up-time.
- Another benefit is that the high degree of orientation capacity in at least two, and preferably three axes of movement provided by the advantageous embodiment of this robot wrist can be fully utilised when required without concern for increased wear of the protection hose or other lines arranged

in the hollow space. Yet another advantage provided by the

changeovers.

#### BRIEF DESCRIPTION OF THE DRAWINGS

A more complete understanding of the method and system of the  
10 present invention may be had by reference to the following  
detailed description when taken in conjunction with the  
accompanying drawings wherein:

Figure 1 shows a robot wrist according to the Prior Art in a  
15 straight or extended position.

Figure 2 shows the robot wrist according to the Prior Art in a  
bent position.

20 Figure 3 shows a robot wrist according to an embodiment of the  
invention arranged with a hose and in a bent position.

Figure 4 shows the robot wrist arranged with a hose and in a  
straight position;

25

Figure 5 shows schematically the length of the hose in both a  
straight and a bent position of the robot wrist.

Figure 6b shows a detail for the gearwheel design of the Prior  
30 Art and Figure 6a shows a corresponding detail according to  
another aspect of the invention;

Figure 7 shows a view in 3D of the exterior of the robot wrist  
in a straight position.

35

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

first and second wrist parts is indicated as  $A_1$ , and the axis of rotation for gear members arranged between second and third wrist part as  $A_2$ . The hollow structure contains a hose 4 arranged about a nominal centre line D. Figure 2 shows the same wrist arranged in a bent position. The geometry of the hollow space in the Prior Art wrist design does not allow a free bending of the hose 4 which thereby imposes a limit on its service life. It may be said that the hose bends in two places while passing through the inside of the wrist in the fully bent position. The hose is also significantly extended in length when moving from a straight to bent configuration as indicated by the arrows marked X in the drawing.

Fig. 3 shows schematically an embodiment according to the invention arranged in a bent position. The figure shows a first, second and third wrist parts 1, 2, 3 and a protection hose 4. The axis of rotation for gear members between first and second wrist parts is indicated as  $A_1$ , and the axis of rotation between second and third wrist part as  $A_2$ . According to the improved inner geometry of the robot wrist there are no obstacles to prevent symmetrical bending of the protection hose. It may be seen that the hose has a single bend only, forming a single circular arc to accomplish maximum bending while inside the wrist in the fully bent position.

The protection hose (and separate hoses and cables that may be included inside the protection hose but not shown in the figure) shown in Figure 3 have the possibility to bend more freely than in the Prior Art design due principally to a redesigned gearwheel set-up. In the Prior Art design of Figure

2 it is shown how the hose has to bend more than once in the

lines inside the protection hose can also be severe, and this travel and/or extension is eliminated or at least to a great extent minimised by the invention.

10 A preferred embodiment of the present invention is shown in Figure 4. The figure shows the same first, second and third wrist parts of the invention shown in Figure 3 but arranged in a straight position. This may be compared to the equivalent Prior Art in Figure 1. The plane of rotation of the gear  
15 members at either end of second (middle) wrist part 2 are indicated by a dashed line and the letter P. Each plane of rotation is perpendicular to the axis of rotation of each gear member, see  $A_1$  and  $A_2$  of Figure 3. It can be seen that the second wrist part 2 in particular is more compact than the  
20 equivalent part 2 of the Prior Art. In other words, the small or apex-like side of the cylindrical second wrist part 2 of the invention is more compact than that of the prior art. The invention may be practised by means of the first wrist part and the second wrist part, with a tool of some sort directly  
25 attached to the second part. Preferably the invention is practised with three wrist parts in order to get the maximum extent of bending and thus ability to reach into difficult hollow sections, box sections. A protection hose 4c is shown which in this embodiment has a bellows or spiral shape.

30 Figure 5 shows a nominal centre line with points A, B, C, D which has a constant length during the bending of the wrist, otherwise described as bending the wrist triangle. In practice the inner protection hose has however a certain radius and it  
35 makes short cuts during bending. It also requires radiuses

when changing directions. The improved inner hose of the

Figure 6b and 6a (Prior Art) show a structural difference between the gearwheel design of the prior art robot wrist version of US 4,690,012 and the gearwheel design of the present invention. According to the invention specially  
10 designed annular bevel gears, which may alternatively be described or designed as gear members, gearwheels, ring gears, or bevel gears in which at least one of the meshing pair is a gearwheel design with negative bevel angle has provided an optimal condition for the inner hose and flexible movements of  
15 the inner hose in a compact design.

The particularly compact design shown is obtained by the special and unique arrangement and shape of the gear wheels inside the wrist. Figure 6b shows a detail from the area of  
20 the joint and gearing between a first 1 and a second 2 wrist part according to the invention and Figure 6a shows a similar detail of the Prior Art. It can be seen that the line along which the gears of the Prior Art mesh is inclined at a positive bevel angle by comparing line C with line P. In  
25 contrast, it can be seen that the mating faces of the invention of Figure 6a looking at line  $C_n$  and the line of the plane of the bevel gears P that there is a negative bevel  $C_n$  on the gear face shown. The negative bevel angle for at least one gearwheel in the pair first wrist part/second wrist part has  
30 enabled the increased inner diameter of the wrist section and removed or reduced previous obstacles hindering free bending of the protection hose. It can be seen from the Prior Art detail of Figure 6a or that there is no such negative bevel angle of the bevel gears. The inventors have found that a  
35 negative camber angle or bevel angle of around -10 degrees to



be advantageous, although angles of -5 or so and of much

indicated. A nominal centre line D is shown. Inside one end of the wrist, the third wrist part 3, a protection hose 4 in the form of a corrugated type hose is visible. Inside one end of the wrist the protection hose 4 is visible in the form of a  
10 corrugated and ring reinforced or spiral type hose.

As described above, the inner protective hose may contain a plurality of wires, hoses and cables, perhaps a total 20 or more. Extension of the single hoses and cables contained in  
15 the inner hose may also be minimised by arranging them in a predetermined pattern in the inner protection hose of the robot wrist before normal operations. By applying for example a predetermined twist, relative to the planned direction and degree of rotation of the wrist parts, it is possible to  
20 compensate for variation in length of the individual hoses and cables when the robot wrist rotates and bends during normal operations. For example, a twisted wire format of up to 180 degrees or more may be applied to at least some of the hoses and/or cables when they are installed inside the robot wrist.

25 In another, preferred embodiment, the inner hose is a flexible articulated hose of the type shown in Figure 4. Superior bending characteristics are obtained by a hose with this type of articulation or bellows form that supports symmetric  
30 bending. This type of articulated inner hose tends to bend under applied force in a circularly symmetrical shape. Other, non-circular geometries are also possible for robot wrists with an inner geometry that requires different bending behaviour. The structure of the hose may comprise a single  
35 phase plastic material or a layered plastic material.

Elastomeric, other polymeric or composite materials may be

blend, copolymer, composite or layered structure. The use of a friction reducing material such as the fluoropolymer greatly reduces any friction between the inside of the protection hose and the wires, cables, hoses etc it contains. Preferably the structure comprises at least two phases and includes reinforcing elements of a different diameter, such as metal rings or plastic rings. The metal rings may in an alternative embodiment be arranged as a continuous spiral or helix of wire arranged towards the outside, or arranged around the outside, of a plastic hose that is moulded to a corrugated form in contrast to a plastic hose combined with discrete rings. The wire rings or spiral may also be covered by a layer of plastic which may be thin.

It should be noted that while the above describes exemplifying embodiments of the invention, there are several variations and modifications which may be made to the disclosed solution without departing from the scope of the present invention as defined in the appended claims.

In a further embodiment, the positive bevel angle of one gear of a pair, a convex bevel gear, may be of a reduced positive angle, compared to the other of the pair. In a still further embodiment, the positive angle of one gear member of a pair may be reduced to zero, and thus have a flat or neutral bevel angle. The second gear of the pair may have a positive gear angle such as is typical for a convex bevel gear.

Figures 3, 4 and 5 shows the preferred embodiment, with at least one gear of a meshing pair having a negative bevel angle, in other words, being a concave (or neutral) bevel

gear. This embodiment is also a hollow wrist device capable of

may be seen that the second part 2 of the wrist is formed by fixing together two separate parts, as indicated by a split line 20 in Figure 4 and shown without reference numbers in Figures 3, 5 and 7. Making the second part 2 from two parts that are subsequently fixed together facilitates the construction and mounting of the parts each comprising a bevel gear shown as B and C of Figure 5 into the very compact structure of the second part 2.

Figure 4 also shows that the axial centre lines A1, A2 of the two members of second wrist part 2 intersect within the boundary wall of the hose 4, and closer to the centre of radius of bending of the arm, when compared to the prior art of Figures 1, 2 in which the intersection of axes E-E, F-F corresponding to A1, A2 of figures 3, 8, 10 falls outside the protection hose 4 and much further away from the centre of radius of the bend.

Figure 5 has been arranged with reference numbers to show one or more meshing gear pairs wherein at least one gear is arranged with a negative gear angle or is a concave bevel gear. Figure 5 shows an inner part 10 of the first part 1 arranged with a bevel gear with a positive gear angle and marked 11. Gear 11 meshes with a negative gear angle 12 of a gear member arranged in the second part 2, around centre line B. The other side (C) of second part 2 engages and may drive an inner member 14 of the third part 3. Inner member 14 is shown in cross section and it engages with a positive gear angle or convex bevel gear teeth 16 with gear member 13 which has a negative gear angle, a concave bevel gear. The convex

bevel gear of 14 is clearly seen in the cross section at 16'

gear member 14 in wrist part 3, is transmitted from the robot arm end 1 directly from a member 10 of the first part to a member 12 of the second part, from a second member 13 to a member 14 of the third part 3 directly, without an additional  
10 drive transfer means such as the journalled tubular gear member or support member visible in the centre of the second part of Figures 1, 2 from the prior art. Thus drive is transferred, as in the other embodiments, through part of the housing of second part 2 to the second gear member 13 which  
15 may then drive a tool directly in a two-part embodiment or drive a gear member of a third wrist part as shown in figures 3-5, and 7 such as 14 of the third part. Power transferring gear members 13 and 14 of the second part are shown arranged inclined to one another, ie with their axes of rotation A1, A2  
20 inclined at an angle to one another and not parallel to each other.

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☒ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**